

# INSTRUCTIONS

## STORAGE, HANDLING, FINISHING, INSTALLATION, MAINTENANCE

### STORAGE

- Store doors and frames on a flat, horizontal surface with support to preventing sagging.
- Store doors and frames in a clean, dry environment where they are protected from dirt, moisture, temperature extremes and direct sunlight.
- If doors and frames are covered, allow for air circulation.
- If doors are to be stored for more than one week, the edges should be sealed.

### HANDLING

- Do not drag doors or frames. Lift and carry them.
- Handle with clean hands or clean gloves.

### FINISHING

- Failure to properly prepare the surface will result in blotchy appearance.
- Sanding and finishing should be done with the door or frame in a horizontal position.

### INSTALLATION

- The structural integrity of the doors and frames must not be compromised in fitting to the opening, in applying hardware or in preparing lites, mullions or other detailing.
- All doors and frames must be installed by an experienced door and frame installer.
- Use the proper type and quantity of hinges.

### MAINTENANCE

- Ensure that doors and frames have been finished and installed properly.
- Ensure that doors and frames swing freely, do not bind in the frame and that all hardware is maintained and functional.
- Protect doors and frames from abuse by users.
- Periodic cleaning is recommended.
- Periodic refinishing is recommended. Inspections should occur at least once a year. Refinish as often as necessary to maintain proper finish and function.



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